





# **TECHNICAL INFORMATION**



# **CAT 119LS**

January 2024

CATALYST MASTERBATCH WITH MEDIUM REACTIVITY FOR THE CROSSLINKING OF SILANE GRAFTED HALOGEN FREE COMPOUNDS, TO BE USED IN CABLE APPLICATIONS

#### **Description**

This cross-linking catalyst master batch is made on a polyolefin matrix, with the presence of a mix of antioxidants, a UV stabilizer and a metal deactivator. All these additives protect polymers from oxidative damage and ensure long term properties of the finished crosslinked compound.

#### Technical characteristics

Property	Test method	Unit	Typical Value
Density	ISO 1183	g/cm <sup>3</sup>	1.33

### **Processing**

**4-5**% of catalyst is dry blended to a silane grafted compound in a traditional single screw extrusion process. The optimum extrusion conditions will generally depend on the type of screw, processing speed and wall thickness required, but it is important to avoid overheating as this may lead to pre-scorching. The extrudate is most of the time cooled down into a water bath which provides the moisture necessary for crosslinking. The reaction is fast but diffusion of moisture in the material is a limiting factor. For this reason, hot water bath or low pressure sauna are often used to speed up crosslinking.

## Storage

The catalyst compound must be stored at ambient temperature (not exceeding 30 °C) in closed and unbroken bags, in order to avoid exposure to sunlight and water absorption. The product should be used within 12 months from the production date and within few hours if the bags are opened. After this deadline it's necessary to dry the material.

#### **Packaging**

Available in 25 Kg aluminium bags.

Our technical service is at your disposal, for further information and assistance.

#### **FAINPLAST SRL**

Zona Ind.le Campolungo II fase 63100 Ascoli Piceno (AP) – Italia tel +39 0736 403605, fax +39 0736 403807 info@fainplast.com, www.fainplast.com



The description and figures contained herein are provided to customers as a general information for the purposes the product is intended for. These reflect FAINPLAST knowledge at the time of publication. By the information contained herein FAINPLAST won't release any warranty and/or give any suggestion on the use of the product, or grant any franchise on existing patents. The end-user, transformer shall always check the specific suitability of the product for the purposes it is intended for and its compatibility with process specifications. This document does not form part of any contract with customer.