

## TECHNICAL INFORMATION



### ETHYLPLUS 600

August 2024

#### THERMOPLASTIC LOW DENSITY POLYETHYLENE COMPOUND FOR WIRE AND CABLE INSULATION

##### Description

Ethylplus 600 is a polyethylene and halogen free compound specially designed for those applications requiring superior electrical properties. It can be used as primary insulation for signal and control cables. The properties of this compound comply with the requirements of ASTM D1248, type I, class A category 4, grade E4.

##### Technical characteristics

Property	Test method	Unit	Typical Value
Density	ISO 1183	g/cm <sup>3</sup>	0.92
Hardness at 15"	ISO 868	Shore D	45
Tensile strength (v = 250 mm/min)	ISO 527	N/mm <sup>2</sup>	> 12.0
Elongation at break (v = 250 mm/min)	ISO 527	%	> 400
Melt Flow Index (190 °C / 2.16 Kg)	ISO 1133	g/10 min	0.5
Volume Resistivity 20 °C (Alternating Polarity Method)	ASTM D257 Electrodes	Ω·cm	1 · 10 <sup>16</sup>

The typical values reported in the table have been obtained from measurements made on extruded samples or pressed plates

##### Processing

This thermoplastic compound has been formulated for an easy processing, and optimal output can be generally achieved on extruders with  $L \geq 20D$  using a temperature profile between 180°C and 240°C.

##### Packaging

Available in 20 Kg PE bags, big bags or oktabin of 1000 Kg.

Our technical service is at your disposal, for further information and assistance.

**FAINPLAST SRL**  
Zona Ind.le Campolungo II fase  
63100 Ascoli Piceno (AP) – Italia  
tel +39 0736 403605, fax +39 0736 403807  
info@fainplast.com, www.fainplast.com



The description and figures contained herein are provided to customers as a general information for the purposes the product is intended for. These reflect FAINPLAST knowledge at the time of publication. By the information contained herein FAINPLAST won't release any warranty and/or give any suggestion on the use of the product, or grant any franchise on existing patents. The end-user, transformer shall always check the specific suitability of the product for the purposes it is intended for and its compatibility with process specifications. This document does not form part of any contract with customer.